

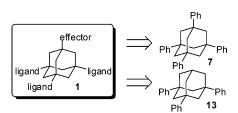
Rigid Multivalent Scaffolds Based on Adamantane

Khaled Nasr,[†] Nadine Pannier,[‡] John V. Frangioni,^{*,†,§} and Wolfgang Maison^{*,‡}

Division of Hematology/Oncology, Department of Medicine, and Department of Radiology, Beth Israel Deaconess Medical Center, SL-B05, 330 Brookline Avenue, Boston, Massachusetts 02215, and Justus-Liebig-Universität Giessen, Institut für Organische Chemie, Heinrich-Buff-Ring 58, 35392 Giessen, Germany

wolfgang.maison@org.chemie.uni-giessen.de; jfrangio@bidmc.harvard.edu

Received October 25, 2007



We present two new synthetic strategies to rigid multivalent scaffolds of the general structure **1** based on adamantane. Both routes start from arylated adamantane derivatives and give the target compounds **12** and **18** in 5 and 7 steps, respectively. These scaffolds have been designed for the assembly of multivalent binders for cell surface epitopes. The adamantane nucleus exposes three carboxylic acid groups in a well-defined tripodal geometry for conjugation of targeting ligands. In addition, an amino group at the fourth bridgehead position provides a flexible linker for attachment of effector molecules such as contrast agents, radiotracers, or cytotoxins without interfering with the cell binding process.

Introduction

Multivalency is a common phenomenon in nature to enhance affinity and specificity of receptor ligand interactions.¹ Chemists have made use of this concept in various contexts.^{2–9}

The binding ability of multivalent agents is influenced by the number, size, and orientation of the binding sites, as well

- (5) Lundquist, J. J.; Toone, E. J. Chem. Rev. 2002, 102, 555-578.
- (6) Lindhorst, T. K. Top. Curr. Chem. 2002, 218, 201-235.
- (7) Wright, D.; Usher, L. Curr. Org. Chem. 2001, 5, 1107-1131.

(8) Thumshirn, G.; Hersel, U.; Goodman, S. L.; Kessler, H. Chem.-Eur. J. 2003, 9, 2717-2725.

(9) Fournel, S.; Wieckowski, S.; Sun, W.; Trouche, N.; Dumortier, H.; Bianco, A.; Chaloin, O.; Habib, M.; Peter, J. C.; Schneider, P.; Vray, B.; Toes, R. E.; Offringa, R.; Melief, C. J.; Hoebeke, J.; Guichard, G. *Nat. Chem. Biol.* **2005**, *1*, 377–382.

as the shape, orientation, and flexibility of the scaffold to which monomeric ligands are attached. Theoretically, the largest gain of binding affinity for a given ligand–receptor interaction is expected for a perfect fit of the ligands to the binding epitope.¹⁰ A scaffold for the assembly of multivalent ligands must therefore orient the ligands in a defined and proper geometry for binding.^{11–13} This geometry, along with other design criteria (such as the number of ligands, solubility, and biocompatibility), may vary for different applications and in consequence, a variety of different scaffolds have been used in the past.^{14–17}

We have designed adamantyl scaffolds 2 (Figure 1) for multivalent interaction of small molecules with cell surface

(15) Merritt, E. A.; Zhang, Z.; Pickens, J. C.; Ahn, M.; Hol, W. G.; Fan, E. J. Am. Chem. Soc. 2002, 124, 8818-8824.

(16) Roy, R.; Page, D.; Perez, S. F.; Bencomo, V. V. *Glycoconj. J.* **1998**, *15*, 251–263.

(17) Haag, R.; Kratz, F. Angew. Chem., Int. Ed. 2006, 45, 1198-1215.

10.1021/jo702310g CCC: \$40.75 © 2008 American Chemical Society Published on Web 01/08/2008

[†] Division of Hematology/Oncology, Department of Medicine, Beth Israel Deaconess Medical Center.

[‡] Institut für Organische Chemie.

Bopartiment of Radiology, Beth Israel Deaconess Medical Center.
Mammen, M.; Chio, S.-K.; Whitesides, G. M. Angew. Chem., Int.

⁽¹⁾ Mammen, M.; Chio, S.-K.; Whitesides, G. M. Angew. Chem., In Ed. 1998, 37, 2755–2794.

⁽²⁾ Carlson, C.; Mowery, P.; Owen, R.; Dykhuizen, E.; Kiessling, L. ACS Chem. Biol. 2007, 2, 119–127.

⁽³⁾ Wittmann, V.; Seeberger, S. Angew. Chem., Int. Ed. **2004**, *43*, 900–903.

⁽⁴⁾ Griffin, J. H.; Linsell, M. S.; Nodwell, M. B.; Chen, Q.; Pace, J. L.; Quast, K. L.; Krause, K. M.; Farrington, L.; Wu, T. X.; Higgins, D. L.; Jenkins, T. E.; Christensen, B. G.; Judice, J. K. J. Am. Chem. Soc. 2003, 125, 6517–6531.

⁽¹⁰⁾ Kitov, P. I.; Bundle, D. R. J. Am. Chem. Soc. 2003, 125, 16271–16284.

⁽¹¹⁾ Gestwicki, J. E.; Strong, L. E.; Kiessling, L. L. Chem. Biol. 2000, 7, 583-591.

⁽¹²⁾ Cairo, C. W.; Gestwicki, J. E.; Kanai, M.; Kiessling, L. L. J. Am. Chem. Soc. 2002, 124, 1615–1619.

⁽¹³⁾ Gestwicki, J. E.; Cairo, C. W.; Strong, L. E.; Oetjen, K. A.; Kiessling, L. L. J. Am. Chem. Soc. 2002, 124, 14922-14933.

⁽¹⁴⁾ Gordon, E. J.; Gestwicki, J. E.; Strong, L. E.; Kiessling, L. L. Chem. Biol. 2000, 7, 9–16.

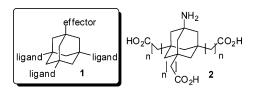


FIGURE 1. Schematic drawing of modular multivalent ligands 1 and suitable scaffolds 2.

epitopes¹⁸ and have shown that this adamantane-based strategy can improve binding affinity by over 1.5 logs, taking a prostatespecific membrane antigen (PSMA) small molecule radiotracer from an affinity of 9 nM¹⁹ to 400 pM.²⁰ A special feature of these conjugates is the geometry of the bridgehead-substituted adamantanes, orienting three ligands in a tripodal recognition motif and a fourth functional group for conjugation to contrast agents without interfering with cell surface binding.

Despite our encouraging results, compounds like 2 (n = 3) are not ideal scaffolds, because the propionate linkers between the adamantane nucleus and the ligands are flexible, rather than rigid. However, the synthesis of more rigid derivatives 2 (n = 0) proved to be difficult due to the unique reactivity of substituted adamantane derivatives. Other rigid scaffolds with tripodal recognition motifs have been reported and successfully used for applications in material science.²¹ However, these systems require rigidifying aromatic spacers and are therefore not optimal for applications in polar media.

Results and Discussion

Functionalization of the bridgehead positions in adamantyl scaffolds can be achieved most reliably by radical or cationic chemistry.²² As a general trend, these substitutions become more difficult with the number of (electron withdrawing) substituents attached to the other bridgehead positions. This is due to statistical and/or electronic factors.^{23,24} In particular, electron-withdrawing substituents (like carboxy groups) destabilize cationic or radical intermediates leading frequently to drastic reaction conditions for the introduction of additional functionality.

The most obvious retrosynthetic strategies to differentially substituted adamantyl scaffolds 3 are depicted in Figure 2. Route I involves the desymmetrization of a tetrasubstituted adamantane derivative 4 as a key step. In route II, a trisubstituted intermediate 5 is converted to the target structure 3. Route C is probably

- (18) Maison, W.; Frangioni, J. V.; Pannier, N. Org. Lett. 2004, 6, 4567–4569.
- (19) Humblet, V.; Lapidus, R.; Williams, L. R.; Tsukamoto, T.; Rojas, C.; Majer, P.; Hin, B.; Ohnishi, S.; De Grand, A. M.; Zaheer, A.; Renze, J. T.; Nakayama, A.; Slusher, B. S.; Frangioni, J. V. *Mol. Imaging* **2005**, *4*, 448–462.
- (20) Misra, P.; Humblet, V.; Pannier, N.; Maison, W.; Frangioni, J. V. J. Nucl. Med. 2007, 48, 1379–1389.
- (21) (a) Li, Q.; Rukavishnikov, A. V.; Petukhov, P. A.; Zaikova, T. O.; Jin, C.; Keana, J. F. W. *J. Org. Chem.* **2003**, *68*, 4862–4869. (b) Li, Q.; Jin, C.; Petukhov, P. A.; Rukavishnikov, A. V.; Zaikova, T. O.; Phadke, A.; LaMunyon, D. H.; Lee, M. D.; Keana, J. F. *J. Org. Chem.* **2004**, *69*, 1010–1019.

(22) Moiseev, I. K.; Makarova, N. V.; Zemtsova, M. N. *Russ. Chem. Rev.* **1999**, 68, 1001–1020. For a recent mechanistic analysis of these reactions see: Fokin, A. A.; Shubina, T. E.; Gunchenko, P. A.; Isaev, S. D.; Yurchenko, A. G.; Schreiner, P. R. *J. Am. Chem. Soc.* **2002**, *124*, 10718–10727.

(23) Fort, R. C.; Schleyer, P. v. R. Chem. Rev. 1964, 64, 277-300.

(24) Saunders, M.; Jimenez-Vazquez, H. A. Chem. Rev. 1991, 91, 375-397.

JOC Article

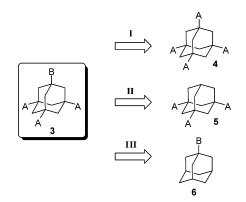


FIGURE 2. Retrosynthetic analysis of adamantyl scaffolds 3.

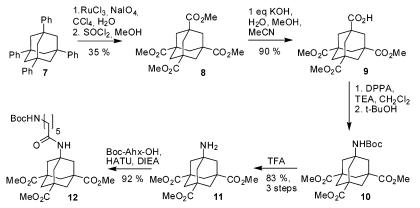
the most obvious choice, because a wide range of monosubstituted adamantanes **6** is commercially available at low price. However, for the above-mentioned reasons, we have not found practical reactions that permit introduction of three appropriate functionalities into various different precursors **6**.²⁵

We were therefore focusing on the first two strategies in Figure 2. An essential component of route I is an appropriately (symmetrical) tetrasubstituted adamantane derivative **4** and various derivatives of this general structure are known.^{26–38} For our purpose tetracarboxymethyl adamantane **8** seemed to be the most appropriate starting material, because we needed carboxylic acids in the target scaffold **12** (for the conjugation of ligands) and one of the carboxylic acids should be easy to convert to an amine via Curtius reaction. However, none of the known syntheses of **8**^{26,32,35} is easily scalable, making **8** a precursor of limited value.

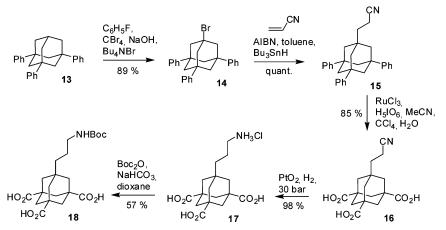
We have therefore first tried to develop a more practical synthesis of **8**. In this context tetraphenyladamantane 7^{28} proved to be a good precursor for oxidative degradation.³⁹ As depicted in Scheme 1, the conversion of **7** to the tetramethylester **8** worked, although the yield is not optimal. We decided to tolerate

- (26) Landa, S.; Kamycek, Z. Collect. Czech. Chem. Commun. 1959, 24, 4004–4009.
 - (27) Stetter, H.; Wulff, C. Chem. Ber. 1960, 93, 1366-1371.
 - (28) Newman, H. Synthesis 1972, 692-693.
 - (29) Sollott, G. P.; Gilbert, E. E. J. Org. Chem. 1980, 45, 5405-5408.
- (30) Naemura, K.; Hokura, Y.; Nakazaki, M. Tetrahedron 1986, 42, 1763–1768.
- (31) Reichert, V. R.; Mathias, L. J. Macromolecules 1994, 27, 7015-7023.
- (32) Bashir-Hashemi, A.; Li, J.; Gelber, N. Tetrahedron Lett. 1995, 36, 1233–1236.
- (33) Li, Q.; Rukavishnikov, A. V.; Petukhov, P. A.; Zaikova, T. O.; Jin, C.; Keana, J. F. W. *J. Org. Chem.* **2003**, *68*, 4862–4869.
- (34) Dave, P. R.; Duddu, R.; Yang, K.; Damavarapu, R.; Gelber, N.; Surapaneni, R.; Gilardi, R. *Tetrahedron Lett.* **2004**, *45*, 2159–2162.
- (35) Lee, G. S.; Bashara, J. N.; Sabih, G.; Oganesyan, A.; Godjoian, G.; Duong, H. M.; Marinez, E. R.; Gutierrez, C. G. *Org. Lett.* **2004**, *6*, 1705–1707.
- (36) Kozhushkov, S. I.; Yufit, D. S.; Boese, R.; Blaeser, D.; Schreiner, P. R.; de Meijere, A. *Eur. J. Org. Chem.* **2005**, 1409–1415.
- (37) Menger, F. M.; Migulin, V. A. J. Org. Chem. 1999, 64, 8916-8921.
- (38) Martin, V. V.; Alferiev, I. S.; Weis, A. L. Tetrahedron Lett. 1999, 40, 223-226.
- (39) Carlsen, P. H. J.; Katsuki, T.; Martin, V. S.; Sharpless, K. B. J. Org. Chem. **1981**, 46, 3936–3938.

⁽²⁵⁾ We have tried different reactions for bridgehead functionalization such as arylations, halogenations, and Koch–Haaf-type reactions with different substrates **6** (B = NHR, OH, CN, CO₂H, CH₂NH₃, CH₂CN, CH₂-CO₂H, (CH₂)₃NH₂, (CH₂)₃CN, (CH₂)₃CO₂H) and achieved only mono- or disubstitution.



SCHEME 2. Synthesis of Rigid Adamantane Scaffold 18 Following General Route II (Figure 2)



the low yield of these two early steps, because tetraphenyladamantane 7 can easily be generated in large quantities from 1-bromoadamantane as a cheap precursor. Immediate conversion of the intermediate tetracarboxylic acid to its methyl ester 8 is advantageous for workup and chromatographic purification of the oxidation product. In addition, the following desymmetrization by a partial ester hydrolysis requires the tetramethyl ester 8 as a starting material to give 9 in very good yield.

The resulting monocarboxylic acid **9** is then converted by a Curtius reaction⁴⁰ to the corresponding amine, obtained as its Boc-derivative **10** after reflux in *t*-BuOH. The Boc-group is cleaved subsequently with TFA to give the free amine **11** in good yield. This three-step procedure gave much better yields than the direct acidic hydrolysis of the intermediate isocyanate with water (in the latter case partial hydrolysis of the ester groups was observed).

For later conjugation of this sterically hindered amine to bulky effector molecules, we introduced an Ahx-spacer (6-aminohexanoic acid) at this stage with HATU coupling to give the trimethylester **12** as an orthogonally protected scaffold, ready for conjugation of ligands and effector molecules.

An alternative procedure for the synthesis of scaffolds 2 is depicted in Scheme 2. This approach is following the general route II (Figure 2) and does thus require the activation of a relatively unreactive CH bond in a trisubstituted adamantane for introduction of the last substituent. As mentioned above, the three substituents A in intermediate **5** have to be selected

carefully, because any electron-withdrawing substituent (like the desired carboxyl group) would deactivate the adamantane nucleus for a fourth bridgehead substitution.

Phenyl rings were again found to be excellent substitutes for the carboxyl groups in the target compound **18** and we started with known triphenyladamantane **13**.²⁸ Like tetraphenyladamantane **7**, this compound can be easily prepared from cheap 1-bromoadamantane in one step via Friedel–Crafts chemistry.

We decided to introduce the fourth substituent to **13** via bromination assuming that the resulting bromide **14** would be a reasonable substrate for a radical addition to acrylonitrile. Among many methods known for the bromination of adamantane bridgeheads,²² only one proved to be compatible with our strategy. The mild phase transfer catalyzed protocol developed by Schreiner and co-worker⁴¹ gave bromide **14** in good yield. This reaction is without precedence for highly substituted adamantanes like **13** and provides, for the first time, an easy access to tetrahedrally substituted derivatives like **14–18**.

After installation of the bromine in 14, radical addition to acrylonitrile⁴² was achieved in quantitative yield. The resulting cyano compound 15 was then submitted to an oxidative degradation of the phenyl rings with RuCl₃ and H_5IO_6 to give the tricarboxylic acid 16. The cyano group was then reduced with hydrogen and PtO₂ to give the amine 17, which was Bocprotected in a final step to give the target compound 18 with a

⁽⁴¹⁾ Fokin, A. A.; Schreiner, P. R. *Adv. Synth. Catal.* **2003**, *345*, 1035–1052.

⁽⁴²⁾ Ohno, M.; Ishizaki, K.; Eguchi, S. J. Org. Chem. 1988, 53, 1285–1288.

propionyl-spaced amine function for conjugation of effectors and three carboxylic acids for attachment of ligands. It should be noted that no chromatography is necessary for purification of compounds 13-18 because all of them can easily be purified by crystallization.

Summary and Conclusion

In summary, we report efficient syntheses of new adamantane scaffolds. Both routes are short and give the target compounds 12 and 18 in good yields. These scaffolds have been designed to orient three carboxylic acids in a strictly defined tripodal geometry for the conjugation of cell surface binders. In addition, a primary amine allows the conjugation of the scaffold to an effector molecule that is pointing away from the ligands and is therefore unlikely to interfere with the binding process. We are currently evaluating the potential of these scaffolds for various multivalent ligand receptor interactions. It should be noted that our scaffolds are providing a strictly defined tripodal recognition motif (for surfaces) in combination with a fourth binding motif with all four functionalities easily addressable by standard conjugation techniques. Unlike other systems of that sort,²¹ no rigidifying (hydrophobic) aromatic spacers are needed, making them a particularly interesting choice for applications in polar media. We suggest that our scaffolds might be of general use as rigid tetravalent building blocks for applications in organic chemistry⁴³ and material science.⁴⁴

Experimental Section

3,5,7-Tricarboxymethyladamantane-1-carboxylic Acid 9. A 1 N solution of potassium hydroxide (0.01 mL, 0.01 mmol) was added to a solution of 1,3,5,7-tetracarboxymethyladamantane **8** (3.68 mg, 0.01 mmol) in 2 mL of acetonitrile/methanol/water (3:2:5). The reaction mixture was stirred for 3 h and the completion of the reaction was followed by thin layer chromatography. Solvents were removed in vacuo and the aqueous solution was washed with dichloromethane (3×5 mL). The aqueous layer was acidified with 1 N HCl and extracted with dichloromethane (3×5 mL). The combined extracts were dried over Na₂SO₄ and solvent was removed in vacuo to give 3.1 mg of **9** as white crystals (90%). ¹H NMR (CDCl₃, 600 MHz) δ 3.70 (s, 9H), 2.02 (s, 6H), 2.03 (s, 6H); ¹³C NMR (CDCl₃, 125 MHz) δ 181.4, 175.6, 52.4, 42.0, 41.8, 38.7, 38.5; MS (ESI) [M - H]⁻ 353.4; HRMS (EI) calcd for C₁₇H₂₂O₈-[M]⁺ 354.1315, found 354.1312.

7-Amino-1,3,5-tricarboxymethyladamantane 11. DPPA (0.063 mL, 0.29 mmol) and triethylamine (0.04 mL, 0.29 mmol) were added to a solution of 3,5,7-tricarboxymethyladamantane-1-carboxylic acid 9 (86 mg, 0.24 mmol) dissolved in dichloromethane (2 mL). The reaction mixture was stirred for 1 h and the completion of the reaction was followed by TLC. An additional 10 mL of dichloromethane was added and the reaction mixture was washed with water (3 \times 10 mL), saturated NaHCO₃ solution (3 \times 10 mL), and saturated NaCl (3 \times 10 mL) and dried over Na₂SO₄. Dichloromethane was removed in vacuo and t-BuOH (50 mL) was added. The reaction mixture was refluxed under nitrogen atmosphere for 5 h. Excess t-BuOH was removed in vacuo and the colorless residue (10) was treated with a solution of 50% of TFA in dichloromethane (5 mL). The reaction mixture was stirred at room temperature for 1 h. The solvent was removed in vacuo and the white residue was purified by column chromatography (silica gel, EtOAc/hexane, 6:4, R_f 0.78) to give 65 mg of **11** as a colorless solid (83%). ¹H NMR (CDCl₃, 600 MHz) δ 3.65 (s, 9H), 2.03–1.89 (m, 12H); ¹³C NMR (CDCl₃, 125 MHz) δ 175.9, 52.4, 52.1 43.2, 42.0, 38.8; HRMS (ESI) calcd for C₁₆H₂₄NO₆ [M + H]⁺ 326.1604, found 326.1598.

1-Bromo-3,5,7-triphenyladamantane 14. To a solution of 1,3,5triphenyladamantane 13 (0.20 g, 0.55 mmol), tetrabrommethane (0.73 g, 2.2 mmol), and tetrabutylammoniumbromide (0.02 g, 0.06 mmol) in 5 mL of flourobenzene was added 3 mL NaOH (wt 50%) and the resulting reaction mixture was heated to 75 °C for 24 h. The solvent was evaporated in vacuo; the crude product was suspended in water and extracted three times with 20 mL of dichloromethane each time. The combined organic layers were dried over Na₂SO₄ and filtered and the solvent was evaporated in vacuo to give the bromide 14. After crystallization from hexane/ethyl acetate (1:1), 0.26 g (0.49 mmol; 89%) of 14 was isolated as a yellow solid. ¹H NMR (CDCl₃, 400 MHz) δ 7.23-7.35 (m, 15H), 2.62 (s, 6H), 2.17 (d, 3H, ${}^{2}J = 13.4$ Hz), 2.14 (d, 3H, ${}^{2}J = 13.4$ Hz); ¹³C NMR (CDCl₃, 100 MHz) δ 147.8, 128.7, 126.7, 125.0, 65.2, 52.8, 46.7, 42.3; HRMS (EI) calcd for C₂₈H₂₇Br; MS [M]⁺ 442.1296, found 442.1297.

1,3,5-Triphenyl-7-(2-cyanoethyl)adamantane 15. A solution of 1-bromo-3,5,7-triphenyladamantane 14 (0.50 g, 1.13 mmol), acrylonitrile (0.18 g, 3.39 mmol), tributylstannane (0.65 g, 2.26 mmol), and AIBN (19 mg, 0.113 mmol) in 10 mL of toluene was heated to reflux for 6 h. Ethyl acetate and 1 M aqueous NH₃ solution were added and the separated organic phase was washed with 1 M aqueous NH3 solution and water, dried over Na2SO4, and filtered and the solvent was evaporated in vacuo. The crude product was purified by filtration over silica (byproducts were eluted with hexane/ethyl acetate 2:1; product with ethyl acetate) to give 0.47 g of 15 (1.13 mmol; quant). ¹H NMR (CDCl₃, 400 MHz) δ 7.21-7.44 (m, 15H), 2.42 (t, 2H, ${}^{3}J = 8.1$ Hz), 2.12 (d, 3H, ${}^{2}J = 12.3$ Hz), 2.07 (d, 3H, ${}^{2}J = 12.3$ Hz), 1.80 (t, 2H, ${}^{3}J = 8.1$ Hz), 1.75 (s, 6H); $^{13}\mathrm{C}$ NMR (CDCl₃, 100 MHz) δ 149.0, 128.6, 126.4, 125.1, 12.5, 47.5, 46.0, 39.1, 39.0, 35.3, 11.5; HRMS (EI) calcd for C₃₁H₃₁N [M]⁺ 417.2457, found 417.2452.

1,3,5-Tricarboxy-7-(2-cyanoethyl)adamantane 16. A solution of 15 (550 mg, 1.3 mmol) and H₅IO₆ (12.6 g, 55 mmol) in 50 mL of CCl₄/MeCN/H₂O (3:2:3) was cooled to 0 °C and RuCl₃·3H₂O (69 mg, 0.3 mmol) was added. After stirring for 2 h at 0 °C and 40 h at rt, the resulting reaction mixture was poured on ice and excess oxidant was destroyed by Na2SO3 addition. The aqueous layer was washed with ethyl acetate, acidified with 2 N HCl (pH 1), and extracted three times with ethyl acetate. The combined organic layers were dried over Na₂SO₄ and filtered and the solvent was evaporated in vacuo to give 360 mg of 16 (1.1 mmol; 85%). ¹H NMR (DMSO- d_6 , 400 MHz) δ 12.3 (br s, 3H), 2.46 (t, 2H, ${}^{3}J =$ 7.9 Hz), 1.79 (d, 3H, ${}^{2}J = 13.7$ Hz), 1.72 (d, 3H, ${}^{2}J = 13.7$ Hz), 1.53 (t, 2H, ${}^{3}J$ = 7.9 Hz), 1.48 (s, 6H); ${}^{13}C$ NMR (DMSO- d_{6} , 100 MHz) & 177.1, 121.4, 41.1, 40.7, 40.3, 36.8, 33.3, 10.3; HRMS (EI) calcd for $C_{16}H_{19}NO_6$ [M]⁺ 321.1212, found 321.1208. Anal. Calcd for C₁₆H₁₉NO₆: C 59.81; H 5.96; N 4.36. Found: C 59.86; H 6.00; N 4.33.

1,3,5-Tricarboxy-7-(3-aminopropyl)adamantane Hydrochloride 17. A solution of nitrile **16** (30 mg, 0.093 mmol) and PtO₂ (4.2 mg, 0.019 mmol) in 10 mL of glacial acetic acid/conc. HCl (10:1) was hydrogenated (30 bar, rt) for 48 h. The resulting mixture was filtered and the solvent was evaporated in vacuo. The crude product was dissolved in water and washed two times with ethyl acetate. After evaporation of water in vacuo, 33 mg (0.091 mmol; 98%) of **17** was isolated as colorless crystals. ¹H NMR (D₂O, 400 MHz) δ 2.96 (t, 2H, ³*J* = 7.4 Hz), 1.94 (s, 6H), 1.64–1.69 (m, 2H), 1.61 (s, 6H), 1.30–1.34 (m, 2H); ¹³C NMR (D₂O, 100 MHz) δ 180.8, 41.9, 40.9, 40.0, 38.5, 38.0, 33.0, 20.2; MS (ESI) [M – CI]⁺ 326.4; HRMS (EI) calcd for C₁₆H₂₄NO₆ [M – CI]⁺ 326.1604, found 326.1602.

⁽⁴³⁾ Maison, W.; Frangioni, J. V. Angew. Chem., Int. Ed. 2003, 42, 4726-4728.

⁽⁴⁴⁾ Li, Q.; Jin, C.; Petukhov, P. A.; Rukavishnikov, A. V.; Zaikova, T. O.; Phadke, A.; LaMunyon, D. H.; Lee, M. D.; Keana, J. F. *J. Org. Chem.* **2004**, *69*, 1010–1019.

JOC Article

Acknowledgment. We gratefully acknowledge support from the Deutsche Forschungsgemeinschaft (MA 2529/3). We thank Barbara L. Clough for editing and Eugenia Trabucchi for administrative assistance. This research was supported by NIH grant R01-CA-115296 and grants from the Ellison Foundation and Lewis Family Fund to J.V.F. **Supporting Information Available:** Detailed experimental procedures for compounds **8**, **12**, and **18**, and copies of NMR spectra for compounds **8**, **9**, **11**, **12**, and **14–18**. This material is available free of charge via the Internet at http://pubs.acs.org.

JO702310G